

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/621,465	07/18/2003	Hiroyoshi Funato	R2184.0056/P056-B	1137
24998 DICKSTEIN S	7590 02/20/200 HAPIRO LLP	EXAMINER		
1825 EYE STR	EET NW	CHANG, AUDREY Y		
Washington, DC 20006-5403			ART UNIT	PAPER NUMBER
			2872	
SHORTENED STATUTOR	Y PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE	
3 MO	NTHS	02/20/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

	Application No.	Applicant(s)					
·	10/621,465	FUNATO, HIROYOSHI					
Office Action Summary	Examiner	Art Unit					
	Audrey Y. Chang	2872					
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).							
Status							
1)⊠ Responsive to communication(s) filed on <u>29 N</u>	ovember 2006.						
,	action is non-final.	•					
,	<u>'-</u>						
closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposition of Claims							
4)⊠ Claim(s) <u>30-44,46,48 and 49</u> is/are pending in the application.							
4a) Of the above claim(s) is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>30-44,46,48 and 49</u> is/are rejected.							
7) Claim(s) is/are objected to.							
8) Claim(s) are subject to restriction and/o	r election requirement.	•					
Application Papers							
9) The specification is objected to by the Examine	r.						
10)⊠ The drawing(s) filed on <u>29 November 2006</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11) The oath or declaration is objected to by the Ex	caminer. Note the attached Office	Action or form PTO-152.					
Priority under 35 U.S.C. § 119							
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 							
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).							
* See the attached detailed Office action for a list of the certified copies not received.							
Attachment(s)	·	(DTO 442)					
Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948)	4)						
7 Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	5) Notice of Informal F 6) Other:						

Art Unit: 2872

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

- 1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on November 29, 2006 has been entered.
- 2. This Office Action is also in response to applicant's amendment filed on November 29, 2006.
- 3. By this amendment, the applicant has amended claims 48 and 49.
- 4. Claims 30-44, 46 and 48-49 remain pending in this application.

Specification

5. The amendments filed **December 8, 2005** and **November 29, 2006** are objected to under 35 U.S.C. 132(a) because it introduces new matter into the disclosure. 35 U.S.C. 132(a) states that no amendment shall introduce new matter into the disclosure of the invention. The added material which is not supported by the original disclosure is as follows: **claims 30 and 43 have been amended** to include the feature of "unpatterned substrate". Claims 48 and 49 have been amended to included the phrase "substrate not covered by the uni-directionally stretched organic polymer layer". The specification lacks **explicitly** teachings for supporting this feature.

Applicant is required to cancel the new matter in the reply to this Office Action.

The applicant is respectfully reminded that a figure DOES NOT give literal description of the claimed feature that is not explicitly stated in the specification. The figure demonstration (16A to 16F and 19A-19H) does not explicitly and literally state that the substrate is unpatterned in particular the applicant uses the same figure demonstration to give the support for the substrate to

Art Unit: 2872

be exposed. If the substrate is exposed, such as exposed in the photo process for masking the diffraction grating then it is impossible for the substrate to be unpatterned since the exposure will cause certain irregularity on the substrate no matters small or large. Applicant's arguments therefore are contradicting. Furthermore, while the figures may show that some portion of the substrate is not covered by the uni-directionally stretched organic polymer, however the specification needs to give explicitly teachings for such.

The applicant is respectfully noted that the objection is with respect to the SPECIFICATION, but not to the claims. This means while the limitations may be supported by the disclosure as in Figure, it still needed to be literally and explicitly stated in the SPECIFICATION to give the support.

Drawings

6. The drawings were received on November 29, 2006. These drawings are acceptable.

Claim Rejections - 35 USC § 103

- 7. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 8. Claims 30-32, and 35-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over the patent issued to Takeda et al (PN. 5,739,952) in view of the patent issued to Nakamura et al (PN. 5,244,713) and Takeda et al (PN. 5,793,733).

Takeda et al teaches a polarization beam splitter that is comprised of a holographic grating pattern (Figures 1-4) formed with birefringence film (2) laying on a substrate (1). The birefringence

Art Unit: 2872

layer (2) has an anisotropic property such that the *refractive indices* (n_o and n_e) of the layer for light propagates in the *ordinary* direction (S-polarization direction) and *extraordinary* direction (P-polarization direction) are different from each other. This difference in refractive indices will make the holographic grating imparting *different* phase value to the S-polarization and P-polarization components of an incident light which therefore will diffract the two components of light differently.

Takeda et al teaches that the holographic grating pattern of the polarization beam splitter is formed by first *depositing* a monomeric diacetylene film (i.e. an organic polymer film) on a *substrate* and then polymerized it to form a polymer of diacetylene, which is an *organic polymer material*. The polymer material is then *rubbed* in *one direction to form the birefringence layer*. Takeda et al further teaches that a *resist* for forming a grating is applied on top of the polydiacetylene film to *form the grating pattern* in the film, (please see columns 8-9). The grating pattern is holographic because Takeda et al teaches explicitly that the grating may also be formed by two-beam interference method, (please see column 9, lines 1-5).

This reference has met all the limitations of the claims with the exception that although it teaches that polymer film is *rubbed* in one direction but it does not teach explicitly that the polymer film is unidirectionally stretched and heated to form the birefringence film. However using uni-directional stretching and heating process to form birefringence film from an *organic polymer* film is rather well known in the art as demonstrated by the teachings of **Nakamura** et al wherein an *organic polymer film* is **heat treated and then uniaxially stretched**, (i.e. uni-directionally stretched) to make the film have *optimum* birefringence, (please see column 4, lines 6-26). Nakamura et al teaches that polymer materials that can be made birefringence by heat treatment and stretching method include *polycarbonates*, *polystyrene and polyamide resins*, (please see column 2, lines 53-69). It would then have been obvious to one skilled in the art to use the well-known heating and uniaxial stretching method and the well known *organic polymer* materials as an alternative materials and method to make the *birefringence* film that can

Art Unit: 2872

be used as the birefringence layer for the holographic grating of Takeda et al for the benefit of using a manufacture method to obtain *optimum* birefringence of the film, and to cut manufacture cost by using conventionally accessible and known polymer materials.

Although these references do not teach explicitly that the organic polymer film is applied on a substrate and then removed from the substrate and do not teach, the birefringence film is reattached to the substrate via an *adhesive* layer however such processes have to be either inherently met by the disclosures of Takeda et al or disclosure of Nakamura et al in the step of forming the organic polymer film before the heating and stretching treatment steps and in the step of adhering the birefringence film to the substrate or obvious modifications to one skilled in the art since the organic polymer film has to be **first** formed on some substrate and the substrate cannot be included in the heating and stretching steps for it will interrupt such treatments for the film to make the birefringence film. Furthermore, whether to use an adhesive layer to attach the birefringence film layer to the substrate or not really provides no patentable distinction since the final result, namely having the birefringence film layer *attached* to the substrate, is achieved by the disclosure of Takeda et al. Also Takeda et al specifically teaches that equally good result will be achieved by either having an adhesive layer between of the birefringence layer and the substrate or not having one, (please see column 27, lines 10-15). Such modification therefore is considered as obvious matters of design choice to one skilled in the art for making the adhesion between the two by desired manner.

With regard to the feature concerning the periodic grating pattern formed by placing photo-resist and mask, this reference does not teach such explicitly. Takeda et al ('952) teaches that the periodic grating is formed by using two beams interference method but does not teach explicitly that it is formed by using photo-resist mask. However using photo-resist layer with a mask to form periodic grating pattern is a standard method in the art as demonstrated by the teachings of **Takeda** et al ('733), wherein a polarization grating is formed by placing a photo-mask (14) formed in a photo-resisting material and

Art Unit: 2872

placing such photo-mask over the birefringence layer (12) and using UV irradiation to form the periodic grating pattern, (please see Figures (2a) to 2(c), column 5, lines 5-23). The photo-mask (14) has to be formed in a photo-resist material in order for it to stand the high photo energy of the UV beam. It is implicitly true that the substrate (11, figures 2(a) to 2(c)) *remains unpatterned*. It would then have been obvious to one skilled in the art to apply the teachings of Takeda et al ('733) as an alternative means for forming the desired grating pattern in the birefringence layer for the benefit of perhaps providing the capability of mass producing such holograms by using a standard photo-mask.

With regard to the feature concerning receiving a light beam, Takeda et al ('952) and Takeda et al ('733) both teach that the polarization hologram is capable of diffracting light beam based on its polarization and wavelength, such is a direct result of the diffraction equations stated in equations such as 26 and 28.

Claim 30 includes the feature that the transparent substrate remains unpatterned. Takeda et al ('952) teaches explicitly that the substrate remains unpatterned wherein the diffraction grating is formed in the birefringent film (2, Figure 4) only. Takeda et al ('733) also teaches that the substrate remains unpatterned, (please see Figure 2(c)).

With regard to claim 31, in a different embodiment Takeda et al teaches that an isotropic layer .

(20, Figure 12) can be formed over the grating patterned birefringence film (2) to enclose the birefringence layer.

With regard to claim 32, Nakamura et al reference teaches that the suitable polymers that can be heat stretched to form birefringence film includes polycarbonate, polystyrene and polyamide film, (please column 2, lines 53-69). The modification would have been obvious to one skilled in the art since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended used as a matter of obvious design choice. In re Leshin, 125 USPQ 416.

Art Unit: 2872

With regard to claim 35, Nakamura et al teaches that the heat stretching process is done at a temperature between 190 to 230 °C. Although it does not teach explicitly that it is heated at 350 °C but such feature is considered to be obvious modification since at either temperature the same result namely heating the organic polymer film in the processes of forming it a birefringence film is achieved.

With regard to claims 37-39, these references teach many different examples of birefringence film with different refractive index in the ordinary and extraordinary direction, however they do not teach explicitly to have the particular values claimed in the claims. But such modification is considered to be obvious matters of design choices to one skilled in the art to make the birefringence film with desired refractive indices so that the polarization beam splitter with the holographic grating pattern will behave as desired.

With regard to claims 40 and 41, Takeda et al teaches that the **optical path phase difference** for the ordinary and extraordinary light paths for the grating patterned birefringence film with the grooves of the grating pattern formed with isotropic material are denoted by equations 26 and 28, i.e.

OPD (o) =
$$(n_o - n_c)^* d2^*k$$
, OPD(e) = $(n_e - n_c)^* d2^*k$,

Wherein n_0 and n_e are the refractive indices of the birefringence film for the ordinary and extraordinary direction and n_e is the refractive index of the isotropic layer and d2 is the grating height and k is $2\pi/\lambda$, λ being the wavelength, (k is **typographically wrong** as stated in column 14 line 3 but it should be defined as $2\pi/\lambda$, as in columns 6, line 33, column 22, line 61 etc. in order to keep the equations dimensionally correct). Takeda et al teaches that in order for the ordinary light or the extraordinary light to be not diffracted by the grating the **optical path phase difference** has to be an even multiple of π , i.e. $2m\pi$, and in order for them to be diffracted the **optical path phase difference** has to be an odd multiple of π , i.e. $(2m+1)\pi$. Takeda et al teaches that the beam splitter including the holographic grating is designed to totally diffract one component of the beam and leaves the other not diffracted, (please see

Art Unit: 2872

column 7, lines 18-24). This then requires one of the optical path difference equals $2m\pi$ and the other equals $(2m+1)\pi$. This then gives the following results:

OPD(o) =
$$2m\pi = (n_o - n_c)^* d2^*k$$
, which gives $(n_o - n_c) d2 = m \lambda$, and OPD (e)= $(2m+1)\pi = (n_e - n_c)^* d2^*k$, which gives $(n_e - n_c)^* d2 = (2m+1) \lambda$, Or, OPD(o) = $(2m+1)\pi = (n_o - n_c)^* d2^*k$, which gives $(n_o - n_c) d2 = (2m+1) \lambda$, and OPD (e)= $2m\pi = (n_e - n_c)^* d2^*k$, which gives $(n_e - n_c)^* d2 = m \lambda$.

With regard to claim 42, these references do not teach explicitly to use spin coating for applying the organic polymer to the substrate, however such process is extremely well known in the art, such modification would have been obvious to one skilled in the art as an alternative means to apply the polymeric film on the substrate.

9. Claims 33-34 are rejected under 35 U.S.C. 103(a) as being unpatentable over the patent issued to Takeda et al ('952) and Nakamura et al and Takeda et al ('733) as applied to claim 30 above, and further in view of the patent issued to Yoshimi et al (PN.5,245,456) and Yamamoto et al (PN. 6,040,418).

The polarization beam splitter comprises a holographic grating taught by **Takeda** et al in combined with the teachings of **Nakamura** et al as and Takeda et al ('733) described for claim 30 above have met all the limitations of the claims. These references however do not teach explicitly that the organic polymer material comprises polyimide and the polyimide film is obtained with the claimed acid and solvent solution. **Yoshimi** et al in the same field of endeavor teaches that polyimide resin shows positive birefringence which is then a suitable birefringence polymer material. **Yamamoto** et al in the same field of endeavor teaches that it is standard knowledge in the art to prepare polyimides using polyamide acid with solvent, (please see columns 1 and 2). It would then have been obvious to one

Art Unit: 2872

skilled in the art to apply the teachings if Yoshimi et al and Yamamoto et al to prepare polyimide film as an alternative suitable polymer material for the birefringence film. Since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended used as a matter of obvious design choice. In re Leshin, 125 USPQ 416.

10. Claims 43-45 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takeda et al (PN. 5,739,952) in view of the patent issued to Nakamura et al (PN. 5,244,713).

Takeda et al teaches a polarization beam splitter that is comprised of a holographic grating pattern (Figures 1-3) formed with birefringence film (2) laying on a substrate (1). The birefringence layer (2) has an anisotropic property such that the refractive indices (n_o and n_e) of the layer for light propagates in the ordinary direction (S-polarization direction) and extraordinary direction (P-polarization direction) are different from each other. This difference in refractive indices will make the holographic grating imparting different phase value to the S-polarization and P-polarization components of an incident light which therefore will diffract the two components of light differently.

This reference has met all the limitations of the claims with the exception that although it teaches that the birefringence film comprises an organic polymer film is *rubbed* in one direction but it does not teach *explicitly* that it is uni-directionally stretched birefringence film. However using uni-directional stretching and heating process to form birefringence film from an *organic polymer* film is rather well known in the art as demonstrated by the teachings of **Nakamura** et al wherein an *organic polymer film* is **heat treated and then uniaxially stretched**, (i.e. uni-directionally stretched) to make the film have *optimum* birefringence, (please see column 4, lines 6-26). It would then have been obvious to one skilled in the art to use the well-known heating and uniaxial stretching method and the well known *organic polymer* materials as alternative materials and method to make the birefringence film to be used as the birefringence layer for the holographic grating of Takeda et al for the benefit of using a

Art Unit: 2872

manufacture method to obtain *optimum* birefringence of the film, and to cut manufacture cost by using a conventionally accessible and known polymer materials.

With regard to the feature having the depth of the grating is essentially equal to a thickness of the birefringence layer. This is corresponding to the situation of making the thickness of d3 being zero as in equations (22 and 23, to Figure 4) of Takeda et al ('952). Such modification would certainly have been obvious to one skilled in the art for the benefit of making the polarization grating with less material and therefore less cost. Furthermore, it has been held when the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involve only routine skill in the art. In re Aller, 105 USPO 233.

Claim 43 has been amended (in Amendment filed December 8, 2005) to include the feature of "unpatterned substrate". Takeda et al teaches explicitly that the substrate is unpatterned as shown in Figures 4, 9(a) and 9(b)).

With regard to claim 44, in a different embodiment Takeda et al teaches that an isotropic layer (20, Figure 12) can be formed over the grating patterned birefringence film (2) to enclose the birefringence layer.

11. Claim 46 is rejected under 35 U.S.C. 103(a) as being unpatentable over the patents issued to Takeda et al and Nakamura et al as applied to claim 43 above, and further in view of the patent issue to Iwatsuka et al (PN. 5,245,471).

The polarization beam splitter including the holographic grating taught by **Takeda** et al in combination with the teachings of **Nakamura** et al as described for claim 43 above have met all the limitations of the claims. These references however do not teach to have the features of having a second substrate formed with an adhesive layer as the isotropic layer. **Iwatsuka** et al in the same field of endeavor teaches a polarizer including grating pattern formed in birefringence layer wherein a second

Art Unit: 2872

substrate (19, Figure 6E) is formed on top of an adhesive layer (18) serves as the isotropic layer that fills the grooves of the grating patterned birefringence layer (4). It would then have been obvious to one skilled in the art to apply the teachings of Iwatsuka et al to modify the design of the beam splitter of Takeda et al accordingly for the benefit of providing the polarization beam splitter with easy handling.

12. Claims 48 and 49 are rejected under 35 U.S.C. 103(a) as being unpatentable over the patents issued to Iwatsuka et al (PN. 5,245,471) in view of the patent issued to Nakamura et al.

Iwatsuka et al teaches a method for forming a polarization hologram that is comprised of the step of providing a substrate (1) and forming a birefringence layer (2) over the substrate. The method further comprises the step of forming a photo-resist mask (3) over the birefringence layer and forming a periodic grating pattern on the birefringence film without etching the substrate. The method then comprises the step of removing the photo-mask and forming an isotropic layer (4, 9, 11 or 18) over the patterned birefringence layer, (please see Figures 1, 2(A) to 2(E) and 6(A) to 6(E)).

This reference has met all the limitations of the claim with the exception that it does not teach explicitly that the birefringence layer is an uni-directional stretched organic polymer layer. However birefringence layer formed by uniaxially stretching organic polymer layer is very well known in the art as demonstrated by the teachings of **Nakamura** et al wherein an *organic polymer film* is *heat treated and then uniaxially stretched*, (i.e. uni-directionally stretched) to make the film have optimum birefringence, (please see column 4, lines 6-26). It would then have been obvious to one skilled in the art to apply the teachings of **Nakamura** et al to use a birefringence layer that is comprised of an uniaxially stretched polymer layer for the benefit of allowing different materials being used to form the polarization grating and at same time using a birefringence layer that is made to have optimized birefringence which is essential for the function of the polarization hologram.

Art Unit: 2872

With regard to the formula for designing the polarization hologram, as recited in claim 48, Iwatsuka et al teaches such formula explicitly. Iwatsuka et al teaches that if the isotropic layer (11) has refractive index of (n2) and the birefringent layer (10) has refractive index for one polarization, which may be p-polarization, is (n1+) and for the other polarization, which may be s-polarization, is (n1-) and the thickness of the grating pattern of the polarization hologram is "d" then the following equations holds:

[(n1+) - (n2)]*d = N1*L and [(n1-) - (n2)]*d = N2*L, (L being the wavelength), (pleas see columns 4-5).

With regard to claim 49, the periodic grating pattern has different refractive indices for two orthogonal polarization direction, in the birefringent region (2).

Claims 48 and 49 have been amended to include the feature "a top surface portion of the substrate is not covered by the uni-directionally stretched organic polymer layer" and the isotropic overcoat is "over the patterned stretched organic polymer layer and directly contacting the top surface".

Iwatsuka et al teaches explicitly that the polarization hologram is formed by using a photo-resist mask (3) on a birefringent film (2), which is the organic polymer layer, that is on top surface portion of the substrate (1). After the photo-resist photomask is removed, an isotropic adhesive layer (18, Figure 6(E)) serves as the isotropic overcoat covers both the birefringent diffraction pattern (4) and the exposed top portion of the substrate, (please see Figure 6(E)). And as shown in Figure 6(E) a top portion of the substrate is not covered by the organic polymer or the birefringent film (2) and the isotropic overcoat (3) also is directly contacting the top substrate at the portion that is not covered by the birefringent film.

Double Patenting

13. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759

Art Unit: 2872

F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); In re Van Ornum, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); In re Vogel, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and In re Thorington, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

14. Claims 43-44 and 46 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-9 of U.S. Patent No. 6,618,344.

Although the conflicting claims are not identical, they are not patentably distinct from each other because they both claimed a polarization hologram with grating pattern formed in a birefringence layer such that the birefringence layer is a stretched organic polymer film. The feature concerning the birefringence layer being *uni-directionally stretched* as recited in claim 43 of instant application does not differentiate the instant application from the cited patent since birefringent layer comprises uni-directional stretched or uniaxially stretched polymer film is very well known and standard in the art. And it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended used as a matter of obvious design choice. In re Leshin, 125 USPQ 416.

Response to Arguments

15. Applicant's arguments filed on **November 29, 2006** have been fully considered but they are not persuasive. The newly amended features have been fully considered and they are rejected for the reasons stated above.

In response to applicant's arguments which state that the cited Nakamura reference cannot be properly combined with the Takada ('952) reference because Takada reference teaches away from the combination. The applicant argued that the cited Takada reference teaches to use an oriented film made

Art Unit: 2872

of polydiacetylene in a polarizing beam splitter while Nakamura on the other hand does not teach forming a film out of polydiacetylene nor does Nakamura teaches the films of Nakamura may be used as a polarized beam splitter, (please see Remark page 12). The examiner respectfully disagrees for the reasons stated below. The Nakamura reference is being relied upon to demonstrate the common knowledge or well-known method in the art for making birefringent film out of an organic polymer film by using heating and uni-directional stretching process. Whether the produced birefringent film can be applied as polarization beam splitter or not is not the issue here, because it is only an intended use of the film. Although Nakamura does not teach the particular organic polymer, polydiacetylene, as an EXAMPLE of the organic polymer for making the birefringent film, the method which utilizing heating and stretching the organic film to provide optimum result for the birefringence for the film is explicitly taught. The heating processing, by basic physics knowledge that one skilled in the art would understand, will make the stretching more efficient since the heating will add extra energy to against the bonding force among the molecules in the polymer. The Nakamura reference is not relied upon to replace the polymer used by the Takada reference rather is relied upon to show the standard heating and stretching process for producing optimum birefringent film out of organic polymers. Polydiacetylene is one type of organic polymer.

In response to applicant's arguments which concerning the equations taught by the cited Iwatsuka reference, the examiner respectfully directs the applicant's attention to ALSO the equation (III) in the bottom of the column 4.

In response to applicant's arguments which state that one skilled in the art will not be motivated to look for the stretching and heating process taught by Nakamura for making the birefringent film in the lwatsuka reference, the examiner respectfully disagrees since stretching and heating method is one of the most common methods for making birefringent film in the art.

Art Unit: 2872

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Audrey Y. Chang whose telephone number is 571-272-2309. The examiner can normally be reached on Monday-Friday (8:00-4:30), alternative Mondays off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Stephone B. Allen can be reached on 571-272-2434. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Audrey Y. Chang, Ph.D. Primary Examiner

Art Unit 2872

A. Chang, Ph.D.



Replacement Sheet

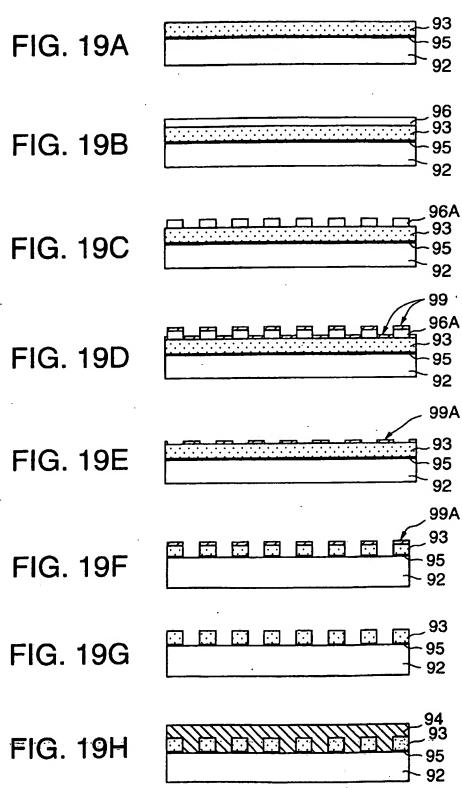


FIG. 20A

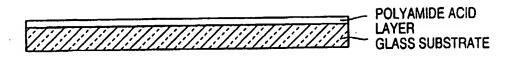


FIG. 20B



FIG. 20C

POLYIMIDE FILM PRODUCED BY HEATING AND STRETCHING

DIRECTION OF STRETCHING